

# TANKSLEY

## MACHINE & TOOL, INC.

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**AS9100D Certified ITAR  
Registered**

<b>Equipment List</b>	
2-5 AXIS CNC VERTICAL MACHINING CENTER	<p><b>Mazak</b> VariAxis I-700 with Matrix 2 Control, Full 5-Axis Contouring, Travel X 24.8", Y 43.31", Z 23.62" Maximum part length for rotation of axis 33.46", Maximum part weight 1500 lbs., Spindle Cat 40, 18000 RPM, 1000 P.S.I. Coolant, Part Probe and Tool Touch Probe, 40 ATC</p> <p><b>Haas UMC-750SS</b>, Full 5-Axis Contouring, Travel X 30.0", Y 20.0", Z 20.0" Maximum part length for rotation of axis 27.0", Maximum part weight 660 lbs., Spindle Cat 40, 15000 RPM, Programmable Coolant, Part Probe and Tool Touch Probe, 40 ATC</p>
7-ENGINE LATHES	<p><b>Monarchs</b> - 10" Up to 20" Dia. Swing, 36" up to 132" Distance Centers</p> <p><b>Poreba</b> - 65" Swing in Gap, 53" Swing over Bed, 39" Swing over Cross Slide, 40 ft. Centers, Spindle Indexing, Milling &amp; Grinding Attachments.</p>
8-CNC LATHES	<p><b>Monarch</b> Ultra-Center, with Fanuc 15TF Control 26" Dia. Swing, 72" Centers, 12" Hyd. Chuck, Live Tooling, Probing and 3" Barfeed Cap</p> <p><b>Monarch</b> TC 75, with GE 1050 Control 20" Dia. Swing, 78" Centers, 15" Hydraulic Chuck, Chip Conveyor and Steadyrest</p> <p><b>Monarch</b> 150 Twin Turret Turning Center, with GE 1050 Control 24" Dia. Swing, 60" Centers, 18" Hydraulic Chuck, Chip Conveyor</p> <p><b>Monarch</b> 150 Twin Turret Turning Center, with Fanuc OTC Control 24" Dia. Swing, 102" Centers, 20" Hydraulic Chuck, Chip Conveyor</p> <p><b>Mazak</b> INTEGREGX 400Y, Turning &amp; Milling Center, with PC Fusion Control, 24" Dia. Swing, 60" Centers, 15" SMW Hydraulic Chuck</p> <p><b>Mazak</b> Quick Turn Nexus 350, Turning Center with Maztrol 640T Nexus Controls, 26.8" Swing, 60" Center, 12" SMW Hydraulic Chuck, 6-3/4" Dia. Turn Through Steady Rest.</p> <p><b>Mazak</b> INTEGREGX 200S IV, Full 5-axis contouring Turning &amp; Milling, Mazatrol Matrix Control, 8" SMW Hydraulic Main &amp; 6" Second Spindle, Collet chucks, 40" between spindles, 26" Dia. Swing, 12,000 RPM Milling Head, 6,000 RPM Spindles</p> <p><b>Mazak</b> Quick Turn 350MY, Turning &amp; Milling Center, with Smooth Technology Control, 29.60" Dia. Swing, 60" Centers, 15" SMW Hydraulic Chuck</p>
1-CNC MILL	<b>Bridgeport</b> Series IE-Z Trak
4-CNC VERTICAL MACHINING CENTERS	<p><b>Mazak</b> V-655N VMC, with PC-Fusion CNC 640 Control Travel X 79", Y 25.59", Z 25.59", Table 25.59" X 88.18", Part Probe, TLI, 30 ATC</p> <p><b>Mazak</b> MTV-515/40N VMC, W/PC Fusion CNC 640 Control Travel X 41", Y 20", Z 22", Table 21" X 50", Part Probe TLI, 30 ATC</p> <p><b>Mazak</b> VCN 700E-II, 4-Axis, Matrix Nexus Control, Travel X 80", Y 27.6", Z 28.4", Table 27.5" x 80", Part Probe, Tool Probe, 40 ATC, 12" CNC Rotary Table (4<sup>th</sup> Axis) with Tailstock, Max part weight 5500 lbs, 6000 RPM Cat 50 Spindle</p> <p><b>HAAS</b> VF4-SS, 4-Axis, 12,000 RPM Spindle, Table: 20" X 20" X 40", Part Probe, 24 ATC</p>
1-WIRE EDM	<p><b>Charmille</b> Robofil 400 4 Axis Submerged Machining, Travel X 17.7", Y 12.6", Z 7.90", U 1.97", V 1.97"</p>
1-VERTICAL MILLING MACHINE	<b>Bridgeport</b> , 9" X 48" Table, with Digital Readout
1-HORIZONTAL BORING MILL	<b>3" Gidding &amp; Lewis</b> with 24" Bar Travel, 48" Vertical Travel, 36" X 72" Table, 42" Cross Travel, 108" Bed with 60" Travel, with Digital Readout
1-CYLINDRICAL GRINDER	<b>Landis</b> 3RH 24" Dia. Swing X 72" Distance Between Centers with I.D. Attachment
2-SURFACE GRINDERS	<p><b>Mattison</b> 14" X 16" X 60" Cap.</p> <p><b>Gallmeyer &amp; Livingston</b> Model 373, 12" X 18" X 24"</p>
1-TOOL & CUTTER GRINDER	<b>Cincinnati Monoset</b> , Tool & Cutter Grinder with Attachments
2-SAWS	<p><b>Marvel</b> #8 Vertical Bandsaw - 18" Capacity</p> <p><b>Hem Saw</b> - Horizontal Automatic - 16" X 16" Capacity</p>
1-KEYSEATER	<b>Davis</b> , Keyway Cap. 1/16" to 1 1/2", Throat 19" - Height of Work 12", Length of Cut 18" with Attachments
1-HONE	<b>Sunnen</b> , Model MBB-1660, Cap. I.D. .060 to 6.5" O. D. .230 to 4.5"
3-DEEPHOLE DRILLS	3/16" to 1" Max. Drill Dia. X 60" Drilling Depth, 13/16" to 4" Max. Drill Dia. X 55" Drilling Depth, 7" Max. Work Piece Dia.
4-WELDING MACHINES	ARC, TIG 300 amp, MIG 650 amp
2-BUILDINGS	40,000 Sq. Ft. with Truck Well

**Equipment List**

QUALITY ASSURANCE	<b>Zeiss</b> Coordinate Measuring Machine – Manual 3-Axis <b>Zeiss</b> Coordinate Measuring Machine – Scanning 5-Axis, CALYPSO Software <b>Wilson</b> , Bench Type Rockwell Hardness Tester & Portable Rockwell Hardness Tester <b>Phase II</b> , Portable Digital Hardness Tester, PHT-1800 <b>Phase II</b> , Portable Surface Roughness Tester Profilometer, SRG-4500 <b>Mitutoyo Optical Comparator</b> <b>Gage Blocks &amp; Gage Pins, OD &amp; ID Mics, Depth Mics, Calipers up to 36”</b>
1 CNC Punch	<b>Trumpf TruPunch 2000</b> – 48” x 144” Sheet size capability, Max Thickness of 1/4”, 37,000 lbs Punching Force, High Speed Marking
1 CNC Press Brake	<b>Trumpf TruBend 3100</b> – CNC 4 Axis with programmable back gauge, 10’ Bending Width X 16.9” High, 110 Ton Force